



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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PRIORITY

D5043-1

Job Sheet 204039



Part No: D5043-1

Job Qty: 8 pcs

Part Name: Fixed Hinge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 12/20/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV A SHEET 2 IPP REV A RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	8 pcs	12/20/19	12/20/19	1.00	2.03	Bandsaw - 1		<i>DDP</i>
110	HAAS 4 Axis - B4B	8 pcs	12/20/19	12/20/19	1.00	2.03	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	8 pcs	12/20/19	12/20/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



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Container No: S238318



Part: D5043-1

Job No: 204039

Serial No/Batch: S238318

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/09/19

				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130	QC 8	8 pcs	12/20/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
140	Packaging 3-1 - Stock - B4B	8 pcs ✓	12/20/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B ✓
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B

OK 12/12/09

Oscar DEC 10 2019

ST 134

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	8 pcs ✓	12/20/19	0.00 0.00	QC 21 - SA - 21 ✓	ST134 DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	21

Part Op 100 - (Bandsaw) CUT BLANK AT 2.00"
 Descriptions: 110 - (HAAS CNC Vertical Machine) MACHINE AS PER DWG & FOLIO FB289 FOLIO REV: AA DWG
 REV: A DEBURR
 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

DEC 10 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MDELRINB0.750X1.000	Delrin Bar (Black)	1.3280 ft (.166 ea)	100-Bandsaw - 1	M134641

used
1.366 ft

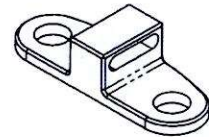
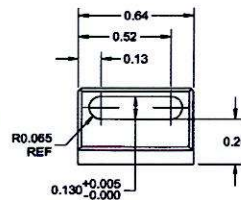
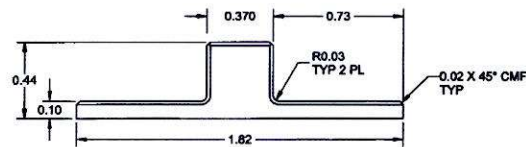
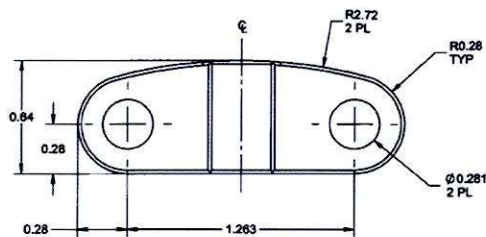
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	MDELRINB0.750X1.000	1	26	0

Part Specifications
Specifications could not be found.

M134641: Used
 1.366 ft.
 BOM = 1.328 ft.
 Scrap → 0.038 ft.
 Note: Matériel est loader
 Sur Bandsaw mais le Sticker
 n'est pas faite.

Plex 12/2/19 11:18 AM dart.lacelle.linda

20039



D5043-1 FIXED HINGE

RELEASED
2014-05-26

- NOTES:
1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELIN-8
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

DESIGN	AK	DART AEROSPACE USA, INC.	
DRAWN	AK	KENT, WA	
CHECKED	VS	DRAWING NO. D5043	REV. A
MFG. APPR.	JLM		SHEET 2 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	FUEL CAP HINGE ASSY	NTS
DATE	14.01.14	COPYRIGHT © 2014 BY DART AEROSPACE USA, INC. This document is a technical drawing and is not to be used for manufacturing without the written approval of DART AEROSPACE USA, INC.	

